

# United States Patent and Trademark Office

UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address: COMMISSIONER FOR PATENTS P.O. Box 1450 Alexandria, Virginia 22313-1450 www.uspto.gov

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO
09/830,419	07/11/2001	Helmut Nagele	18480.5	6919
75	90 03/30/2004		EXAM	INER
Lichti Lempert & Lasch Bergwaldstr 1			MUSSER, BARBARA J	
Karlsruhe, D-76227			ART UNIT	PAPER NUMBER
GERMANY			1733	
			DATE MAILED: 03/30/2004	1

Please find below and/or attached an Office communication concerning this application or proceeding.

	Application No.	Applicant(s)
	09/830,419	NAGELE ET AL.
Office Action Summary	Examiner	Art Unit
	Barbara J. Musser	1733
The MAILING DATE of this communication a	1	
Period for Reply		
A SHORTENED STATUTORY PERIOD FOR REP THE MAILING DATE OF THIS COMMUNICATION  - Extensions of time may be available under the provisions of 37 CFR 1 after SIX (6) MONTHS from the mailing date of this communication.  - If the period for reply specified above is less than thirty (30) days, a re  - If NO period for reply is specified above, the maximum statutory period  - Failure to reply within the set or extended period for reply will, by statu Any reply received by the Office later than three months after the maili earned patent term adjustment. See 37 CFR 1.704(b).	l. 1.136(a). In no event, however, may a sply within the statutory minimum of thir d will apply and will expire SIX (6) MON te, cause the application to become Al	reply be timely filed  ty (30) days will be considered timely.  ITHS from the mailing date of this communication.  BANDONED (35 U.S.C. § 133).
Status		
1) Responsive to communication(s) filed on 27	November 2003.	
_	is action is non-final.	
3) Since this application is in condition for allow		ers, prosecution as to the merits is
closed in accordance with the practice under	Ex parte Quayle, 1935 C.D.	). 11, 453 O.G. 213.
Disposition of Claims		
4)⊠ Claim(s) <u>26-53</u> is/are pending in the application	on.	
4a) Of the above claim(s) is/are withdra		
5) Claim(s) is/are allowed.		
6)⊠ Claim(s) <u>26-53</u> is/are rejected.		
7) Claim(s) is/are objected to.		
8) Claim(s) are subject to restriction and/	or election requirement.	
application Papers		
9)☐ The specification is objected to by the Examin	ner.	
10) The drawing(s) filed on is/are: a) ac	cepted or b) objected to	by the Examiner.
Applicant may not request that any objection to the	e drawing(s) be held in abeyar	nce. See 37 CFR 1.85(a).
Replacement drawing sheet(s) including the correct	ction is required if the drawing	(s) is objected to. See 37 CFR 1.121(d).
11) The oath or declaration is objected to by the E		
riority under 35 U.S.C. § 119		
12) Acknowledgment is made of a claim for foreig	n priority under 35 U.S.C. §	119(a)-(d) or (f).
1. Certified copies of the priority documen	nts have been received.	
2. Certified copies of the priority documen		pplication No.
3. Copies of the certified copies of the price		· · · · · · · · · · · · · · · · · · ·
application from the International Burea		-
* See the attached detailed Office action for a lis	t of the certified copies not	received.
ttachment(s)		
Notice of References Cited (PTO-892)	· <del>-</del>	ummary (PTO-413)
Notice of Draftsperson's Patent Drawing Review (PTO-948)  Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08	Paper No(s	s)/Mail Date Informal Patent Application (PTO-152)
Paper No(s)/Mail Date <u>10/14/03</u> .	6) Other:	—·
Patent and Trademark Office DL-326 (Rev. 1-04) Office A	Action Summary	Part of Paper No./Mail Date 0304

Art Unit: 1733

### **DETAILED ACTION**

## Claim Rejections - 35 USC § 112

- 1. The following is a quotation of the second paragraph of 35 U.S.C. 112:
  - The specification shall conclude with one or more claims particularly pointing out and distinctly claiming the subject matter which the applicant regards as his invention.
- 2. Claim 29 is rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention.

It is unclear whether the carrier is intended to be lignin or a synthetic polymer as claim 28 states the carrier is lignin but claim 29 which depends from 28 states the carrier is one of a group of synthetic thermoplastics.

# Claim Rejections - 35 USC § 103

- 3. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
  - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 4. Claims 26-32, 37-49, and 51-53 are rejected under 35 U.S.C. 103(a) as being unpatentable over Hartzell(U.S Patent 1,954,754) in view of Vaidya et al.(U.S. Patent 5,321,064), Jaschke et al.(U.S. Patent 4,205,107), and Beninga(U.S. Patent 3,607,606)

Hartzell discloses forming a composite body by pressing multiple overlapping layers of veneer into a wood substrate and bonding via an adhesive.(Pg. 2, II. 13-40,65-

Art Unit: 1733

70) It does not disclose a substrate containing natural and synthetic thermoplastic polymers. Vaidya et al. discloses that it is known in the art to replace wood with synthetic thermoplastic but that these materials are not bio-degradable.(Col. 1, II. 21-25) The reference uses a mixture of natural and synthetic thermoplastics to form a replacement for synthetic thermoplastics.(Col. 3, II. 1-4; Col. 4, II. 46; Col. 6, II. 4-43) It would have been obvious to one of ordinary skill in the art at the time the invention was made to use the material of Vaidya et al. as the substrate of Hartzell since it has better mechanical properties that wood but is still biodegradable unlike synthetic polymers.(Col. 1, II. 21-25, 37-40; Col. 2, II. 56-63) Overlapping is considered to mean that only parts of the two decorative layers lay on top of each other.

The references cited above use an adhesive to hold the wood substrate in the lignin. Beninga discloses that natural items can be held in thermoelastic materials either by adhesive or directly, i.e. without adhesive.(Abstract) It would have been obvious to one of ordinary skill in the art at the time the invention was made to hold the wood veneer of Hartzell in place in the lignin containing plastic layer of Vaidya et al. without adhesive since Beninga discloses this is a known alternative in the art to using adhesive.(Abstract)

Regarding claim 27, Vaidya et al. discloses the substrate can contain lignin.(Col. 4, II. 46)

Regarding claim 28 and 29, Vaidya et al. discloses a mixture of synthetic and natural polymers where the synthetic polymer can be polyethylene.(Col. 6, II. 40-44)

Art Unit: 1733

Regarding claims 30, 31, 52 and 53, Vaidya et al. discloses prior art substrate could contain wood fillers.(Col. 1, II. 42-45) It would have been obvious to one of ordinary skill in the art at the time the invention was made to use wood filler in the article of Hartzell, Vaidya et al., Jaschke et al., and Beninga since it is well-known to use such fillers and extenders to decrease the amount of polymer used as shown by Vaidya et al.(Col. 1, II. 42-45)

Regarding claims 37-42, the uses of veneer are well-known in the wood-working arts. It would have been obvious to one of ordinary skill in the art at the time the invention was made to use the veneer surfaced material of Hartzell and Rettenbacher et al. in any of the well-known products made with veneers since it would look the same but have better properties.

Regarding claims 40 and 42, Jaschke et al. discloses veneer substrates can be used in furniture.(Col. 1, II. 15-17)

Regarding claim 43, Hartzell discloses the veneer is pressed into the substrate.(Pg. 2, II. 13-40)

Regarding claim 44, while the reference discloses placing the substrate on the press and the veneer onto the substrate, one in the art would appreciate that pressing the substrate into the veneer is an obvious alternative in the art.

Regarding claims 45 and 46, one in the art would appreciate that the pressure and temperature necessary to press the veneer into the substrate is dependent on the substrate and would choose the appropriate pressure and temperature based on the substrate. Only the expected results would be achieved.

Art Unit: 1733

Regarding claim 47, Hartzell discloses the veneer is pressed into the substrate until the layers are flush.(Pg. 2, II. 34-39)

Regarding claim 48, one in the art would appreciate that the veneer layers could be pressed into the substrate less than their thickness when it was desired to have a raised pattern present. It would have been obvious to one of ordinary skill in the art at the time the invention was made to press the veneer layers into the substrate less than their thickness since this would leave a raised pattern, a decorative touch often desired in the woodworking arts.

Regarding claim 49, Hartzell discloses multiple pieces are pressed into the substrate and these pieces contrast with the substrate.(Pg. 1, II. 60-65) One in the art reading the reference as a whole would appreciate that different kinds of wood could be used in the veneering to form designs with different colors and different grain patterns and would do so for that reason.

Regarding claim 50, embossing is a well-known technique in the decorative arts for adding detail to a design by creating raised and depressed areas in a layer to create texture and detail. It would have been obvious to one of ordinary skill in the art at the time the invention was made to emboss the veneer pieces of Hartzell, Vaidya et al., Jaschke et al., and Beninga to create texture and detail in the final design as is known in the decorative arts.

5. Claim 33 is rejected under 35 U.S.C. 103(a) as being unpatentable over Flood(U.S Patent 5,413,870) in view of Vaidya et al.

Art Unit: 1733

Flood discloses a fabric layer embedded in a synthetic polymer material. (Col. 2. II. 33-38) The reference does not disclose the substrate containing natural and synthetic thermoplastic polymers. Vaidya et al. discloses that it is known in the art that synthetic polymers are not biodegradable and that degradable polymers with the properties of plastics are needed.(Col. 1, II. 21-25; Col. 2, II. 56-60) The reference uses a mixture of natural and synthetic thermoplastics to form a replacement for synthetic thermoplastics.(Col. 3, II. 1-4; Col. 4, II. 46; Col. 6, II. 4-43) It would have been obvious to one of ordinary skill in the art at the time the invention was made to use the material of Vaidya et al. as the substrate of Flood since it is biodegradable unlike synthetic polymers and will therefore reduce the disposal problem caused by synthetic polymers.(Col. 2, II. 56-64) While the reference does not disclose overlapping fabric layers, overlapping layers to form a decorative design is well-known in general in the decorative arts and it would have been obvious to one of ordinary skill in the art at the time the invention was made to use two or move fabric layers and overlap them since this is known in general in the decorative arts as shown for example by sewing.

6. Claims 34-36 and 50 are rejected under 35 U.S.C. 103(a) as being unpatentable over Hartzell, Vaidya et al, Jaschke et al., and Beninga as applied to claims 26 and 43 above, and further in view of Valle(DE 3012910A1).

The references cited above do not disclose a fabric layer between the veneer and the substrate. Valle discloses using fabric layers in substrates under veneer layers to reinforce the product.(Abstract) It would have been obvious to one of ordinary skill in the art at the time the invention was made to add a fabric layer between the veneer and

Art Unit: 1733

substrate of Hartzell, Vaidya et al., Jaschke et al., and Beninga since this would reinforce the product making it more difficult to destroy.(Abstract)

Regarding claim 36, Valle discloses the fabric can be jute. One in the art would appreciate that other natural plants fibers could also be used. Only the expected results would be achieved.

7. Claims 37-42 are rejected under 35 U.S.C. 103(a) as being unpatentable over Hartzell, Vaidya et al., Jaschke et al. and Beninga as applied to claim 26 above, and further in view of Ogata et al.(U.S. Patent 4,911,969).

The references cited above do not disclose what the formed article is used for.

The uses of products having veneer as an outer surface is well-known in the woodworking arts as shown for example by Ogata et al. which discloses a product with a
wood pattern surface which can be used as flooring or wall materials or furniture.(Col. 1,
II. 6-12) It would have been obvious to one of ordinary skill in the art at the time the
invention was made to use the product of Hartzell, Vaidya et al., Jaschke et al., and
Beninga for any of the well-known uses of such decorative articles as shown for
example by Ogata et al.(Col. 1, II. 6-12)

#### Information Disclosure Statement

8. Examiner has searched and found the references cited on the IDS dated 4-26-01. Since the paper was scanned, the penciled lines through the references could not be removed so examiner has added them to the PTO 892 so that the are considered of record.

Art Unit: 1733

## Response to Arguments

9. Applicant's arguments filed 11/27/03 have been fully considered but they are not persuasive.

Regarding applicant's argument that the references show the use of adhesive,

Beninga shows it is known to embed items in a polymer layer with or without the use of
adhesive.

#### Conclusion

Any inquiry concerning this communication or earlier communications from the examiner should be directed to **Barbara J. Musser** whose telephone number is **(571) 272-1222**. The examiner can normally be reached on Monday-Thursday; alternate Fridays.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Richard Crispino can be reached on (571)-272-1226. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should

Art Unit: 1733

you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

BJM BJM

RICHARD CRISPINO

TECHNOLOGY CENTER 17